Work Order ID 62911

October 13, 2010 10:34:04 AM



Page 1

Item ID:

D3800-1-100

Accept



Setup Start



Revision ID:

Item Name:

Hook and Loop Strip (1" Soft)

Stop

Start Date:

10/13/10

QC:

Start Qty: 100.00 Reg'd Qty: 100.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date: (0)10(13 Tooling:

Date: SPC (Y/N): Date:

Date:

Run Start



Sequence ID/

Required Date: 10/20/10

Operation

Revision Nbr

Set Up/

0.00

Tool ID

Tool # Plan

Reject

CL 10/10/13

Reject Number

Insp.

Work Center ID Draw Nbr

Description

Run Hours

Code

Accept Qty

Qty

Stop

Stamp

D3800

Rev B

100

Purchasing

Purchasing

PURCHASING

0.00

Memo

Purchase Part Number: 9776K122 (5FT), 9776K126(10FT); 9776K18(15FT), 9776K28(30FT), 9776K131 (50FT), 9776K38(75FT), 9776K93(combination

Supplier: McMASTER CARR Certificate of conformity is required

110

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

Dart Aerospace Ltd

	<u> </u>								
W/O:			WO	RK ORDER CHANG	SES				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No: PAR #:		Fault Categ	NCR: Yes	No DQ	DQA: Date:				
Resolution:			Disposition	n:	QA: N/C C	QA: N/C Closed:			
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC			tion B	Verifi	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Sec Date		Chief Eng	QC Inspector
	:								
									į

NOTE: Date & initial all entries

H\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 62911

October 13, 2010 10:34:04 AM



Page 2

Item ID:

D3800-1-100

Accept

Setup Start



Stop



Revision ID: Item Name:

Hook and Loop Strip (1" Soft)

Start Date:

10/13/10

Start Qty: 100.00

Req'd Qty: 100.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start



Required Date: 10/20/10

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop



Sequence ID/ **Work Center ID**

120

QC

Quality Control

Operation Description

QC6- Inspect dimensions to drawing

Memo

0.00

0.00

Tool ID

Tool # Plan Accept Code Qty

Reject Qty

Run

Reject Insp. Number

Stamp7

130

Packaging Packaging

Identify as per dwg & Stock Location OFF

0.00

Memo

0.00

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerospace Ltd

W/O:	-		WO	RK ORDER CHANGE	S					
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								1 Tod Wigi		
Part No		PAR #:	Fault Cated	norv:	NCR: Yes	No DQ	A:	Date:		
						QA: N/C Closed: Date:				
NCR:		\	WORK ORDE	R NON-CONFORMA	NCE (NCF	R)				
DATE		Description of NC		Corrective Action Section	. VΔr		ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector	
		·							de la constanta de la constant	
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									İ	
										

NOTE: Date & initial all entries

Picklist Print

October 13, 2010 10:59:07 AM

Work Order ID: 62911

Parent Item: D3800-1-100

Parent Item Name: Hook and Loop Strip (1" Soft)

Start Date: 10/13/10

Start Qty: 100.00

Required Date: 10/20/10

Required Qty: 100.00

Comments:

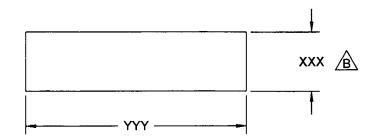
IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
9776K93		Purchased	No				Each	0.0000		75	1	11	

Flame retardent nylon Hook & Loop

Cesy, 4,5

SPECIFICATION CONTROL DRAWING



DESCRIPTION:

HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP) D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP)

> WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

CI 10/10/13 010:62911

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025 2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE				
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38	B			
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33	B			
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, <u>9776K93</u>	B			
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39				
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34				
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94				

NOTES:
1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK

BEIGE COLOR

ACCEPTABLE SUPPLIERS PER ABOVE TABLE

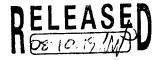
2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: NONE

7) WEIGHT: N/A



В	ADD 1"	MIDTH OPTION NAL McMASTE	, "XXX-YYY" WAS "XXX", ADD CP	08.09.09			
Α	NEW IS		СР	08.06.18			
REV.			DESCRIPTION BY	DATE			
DESIGN		a)	DART AEROSPACE	LTD			
DRAWN		\mathcal{C}	HAWKESBURY, ONTARIO, CAN	ADA			
CHECKED		PH	DRAWING NO.	REV. B			
MFG. APPR.		Z	D3800	SHEET 1 OF 1			
APPROVED		14.	TITLE	SCALE			
DE APPR.		-#-	HOOK AND LOOP STRIP	NTS			
DATE	08.0	9.09	COPYRIGHT @ 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED DR COMMUNICATED TO ANY OTHER PERSON WITHOUT				



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO12735

Purchase Order Date 10/13/10-PO Print Date 10/13/10

Page Number 1 of 1

Order From:

VU-MCM001

MCMASTER-CARR SUPPLY CO,

P.O. BOX 7690

CHICAGO, IL 60680-7690

US

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30 USD

Currency

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr Reference

Revision ID

Vendor Part Number

Mfg ID

Description/

Req Datc/ Taxable Unit of Measure

Ship Method Req Qty/

urolator ground

Unit Price

Extended

Price

9776K93

Flame retardent nylon Hook & Loop

10/15/10

Yes

Each

\$1.2608

\$94.56

Special Inst:

AS PER DWG D3800 REV. B

B62911

MCMASTER P/N: 9776K93 COMBINATION PACK

8672K31 U-CHANNEL

CHICHOIS

10/15/10

Yes

3.00 Purolator ground

\$2.6300

\$7.89

2

Deliver To: LINDA

PO Total:

\$102.45

Change Date:

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

10/13/10

200 Aurora Industrial Parkway Aurora OH 44202 330-995-5500 cle.sales@mcmaster.com

Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada Page 1 of 1

McMaster-Carr Number 7359249-02

10/13/2010

Line Description Ordered Shipped

1 9776K93 Flame-Retardant Nylon Hook and Loop, 1" W X 75' 1 1 1- 455 - 09 43 - 03 K93 1 PK

Unit Price: \$94.56
Extended Price: \$94.56

Charges for this shipment

Merchandise Amount:

\$94.56

Sales Tax:

\$4.73

Total:

\$99.29

Dart Aerospace Ltd

EXP



2 lbs 1 line

FW1WBP10 10/13/2010 13:44/13:57 537 Cycle 45

0129249852691

\$m